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Iron Brigade Armory Newsletter

Edition II

August 2009

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New Product



IBA Combat Bolt Handle

This product is made from Aircraft Aluminum for strength in all temperature extremes. The ergonomic design ensures rapid manipulation with or without gloves on. Threaded and epoxied in place for durability. They are available for left and right hand M700 Actions.

IBA Price: \$35.00+shipping

[Click Here to order](#)

**We are Proud Sponsors of the
 Gastonia Sniper Conference!**

IBA August Special

This month here at IBA we couldn't pick just one special to offer you. Our customers mean so much to us that we are bringing you 3 specials for the month of August!



OD GREEN IBA HAT for only \$10.00

Made with embroidered Logo, Quality hat without mesh, heavy visor-made to last. Low rise cap with reinforced front. OD Green with black "sandwich bill"
 Normally Priced at \$14.00



Dewey Brass Patch Loop with 1 Pack of .308 patches for only \$7.00

This is a great cleaning combination for any rifleman. [Click Here](#) to check out all of our cleaning gear!
 Normally Priced at \$10.00



Dewey Adjustable Breech Rod Guide for only \$18.00

.30-8mm, Adjustable for most bolt action rifles
 Normally Priced at \$21.00

We didn't stop there, in addition to these great specials if you have any of these items in your shopping cart we are going to ship all of your items UPS Ground for a flat rate price of \$5.00! We will adjust the amount of your shipping when processing your order and notify you by email.



This is not only a conference, but it is a competition as well. By attending you will walk away with valuable training as well as some really cool prizes!

Click Here for more Information and to Register

Dear IBA Customers,
Thank you for your continued support of IBA. Without you, all that we do would be impossible. Our customers and their satisfaction are always our number one priority. As our company continues to grow please let us know if there is anything that we can do or any new items that you would like to see us carry. If you have any questions or concerns please feel free to contact us at info@ironbrigadearmory.com
Have a Wonderful Month!
Your Iron Brigade Family

Visit Our Website At:



www.ironbrigadearmory.com

Looking For Brass?

(To the lower 48 states only. International Orders, and orders to Alaska and Hawaii not included) Certain Restrictions Apply: Not applicable to orders containing brass, ammo, hazmat, ORM-D, or high value items (items valued at more than \$200.00 USD)

Colonel's Corner



**Lt. Col. Norman A. Chandler II, USMC
RET
CEO and Founder of Iron Brigade
Armory**

To ALL American Riflemen-Wherever you are-

The news for August from most quarters is usually scant, or at least that's the way I've remembered things over the past 50 years or so of trying to keep up with the rotation of the planet. Lately, events seem to have sped up. My Brother will claim that's only because of age-the older you are, the faster the time goes. Doesn't matter though-we have work to do. IBA has the best customers in the world and a common thread relating to all our customers is-NONE of them are lazy and just sit around on the porch swing. We can name 100's that work their butts off-many are overseas in various capacities supporting American ideals and freeing the oppressed. No day goes by that we don't hear from one or more, often we get an email with pictures attached-sure hits the reality button and we are appreciative of the self sacrifice of these individuals.

In two decades of recent gun building, IBA has NOT been constricted or confined to normal business conventions. I have determined that what people are looking for is something real. There are a host, of look-a-like clunkers out there that meet personal price points-which is all well and good. IBA has chosen to go the other way-which happens to be the usual Chandler direction. Conformity usually means doing the average and we don't want to build average guns! We haven't written average books. We haven't built average houses to live in-I could go on.... It seems that discerning people are looking for something in a firearm but not exactly sure what THAT something really is. Have you ever walked into a gun shop-and there's no character, nothing neat or collectible-there's no pizzazz-THERE'S NO LIFE. Just a building filled with routine junk, some cast off pawn shop boat anchors, maybe some beat up old relics/family heirlooms etc, and items being pushed by distributors as new and trendy. You probably won't spend much time in there and any purchases will be along the lines of the necessary.

Guns are an American phenomenon. Non-Americans



Currently IBA has a small amount of .223/5.56 LC (Lake City) and WCC (Winchester Cartridge Center) Brass. This brass has been fired once and lightly cleaned. Both of these are classified as military grade and are very durable and great for reloading several times. The primer pockets must be reamed. We are offering this brass at a low price of \$.13 a round plus shipping! This brass is on a first come first serve basis!
Click Here to place your order now!

Rifle Photo Of The Month



Norm Sr. holding the first XM-3
 DARPA Project 2005

Get Them While They Last!



Iron Brigade Armory has a limited supply

and some who claim to be American just don't have the capacity for reasoning through the purpose and value of firearms in the 'tame' [?] world we live in. Somehow in my Marine Infantry Officer mind, we will see some reality in the future world as to the real value and ownership of weapons. [the word 'weapon' startles some tame souls- that's why I like to use it.] Back in 1985, a customer asked me what he should buy for his firearms collection. I told him that guns were meant to be a form of entertainment and collecting should be fun to do-collections being along the lines of what YOU like. Many folks buy guns because their friends have one, or want one as a status symbol of some kind. The newness soon wears off and the gun is sold. But as we discussed the point further, he wanted to know of all the guns available, which ones would I choose for a future without easy access to firearms and guns that would be maintainable etc. Don't confuse his question with the Walter Middy survivalist culture and doomsayers-his was just a reality check-an insurance policy-he wanted real stuff-no fluff. As I applied myself to his question, I suddenly realized the absence of durable weapons in this country OR any country. You might say you can count them on one hand. Now I suppose you want me to list them as I probably have you curious. This is a scant list and shows some favoritism to brands but please overlook that.

THE LIST:

- 1] AR-15/M16 variant-[back then Colt was the real deal. Today I would stay with Bushmaster/DPMS/Armalite]
- 2] M1 Garand-[buy through CMP and get the next higher up from rack grade]
- 3] M1A/M14 variant-[buy a Springfield Armory model. Anything else is a clone, too expensive, too something]
- 4] Remington M700-ANYTHING- with scope and built up at least to LE standards-lots to pick from now. In 1985, the list was short.
- 5] Remington M870 12 GA shotgun. [buy a tactical or LE version. The LE models have 12 + enhanced parts that lend toward heavy use and durability-you get what you pay for here]. Rocky likes his Ithaca pump as carried one in service but you will be challenged for parts and repair availability]]
- 6] S&W revolver-pick one .357 MAG or bigger. My favorite-M66 stainless .357. My brother likes his M29 44 MAG [no surprise there].
- 7] M1911A1-something! I have 12 -15 of these things but I carry one that works ALL the time and isn't ammo finicky or has bells and whistles. Keep it simple and have good magazines and mark them to that weapon with a marker or engraver. Wilson 7 rounders are my

of MagPul 30 Rd 5.56 NATO Black Magazines with no window. This magazine is lightweight. It features an advanced impact resistant polymer construction, a pop-off Impact Cover for storage, and an easy to disassemble design with a flared floorplate for easy magazine extraction from pouches. PMAG™ utilizes a resilient stainless steel spring for corrosion resistance.

Our Price:

1 for \$15.00 + shipping

6+ \$14.00 + shipping

12+ \$13.00 + shipping

25+ for \$12.00 a piece + shipping

[Click Here to Order](#)

Upcoming Events for IBA

- July 29-August 21: Camp Perry, Ohio Training Site
- August 7-9: Raleigh, NC Gun Show at NC State Fair Grounds([Show Directions and Website](#))
- August 8th and 9th: Conducting evening classes on commercial row at Camp Perry

Meet Your IBA Family



Name: Ben McClain

IBA Occupation: Parkerizer/Painter

Describe your Job: I do many things at IBA, but my main duties are to clean parts, parkerize them, and then finish the process by painting them. I also center rifle stocks and do general maintenance around the shop.

choice today.

8] Have lots of ammunition for all the above. One CAN NOT have too much ammo-it's impossible!

9] Have spare parts [include magazines, scope mounts, rings, barrels, extractors, firing pins and a spare scope] for the above-even if you can't put it in, someone will be able to.

A WORD ON OPTICS:

There are only two brands available that are user friendly and are durable for combat use. Scopes that don't need repair BUT if needed, the companies stand beside you. LEUPOLD and NIGHTFORCE/LIGHTFORCE. The LE/Military Leupold scopes are rugged and the best value for your dollar. If you have to spend more money, Nightforce is your champion. Either one has value beyond the funds spent. I see a future time when a new tactical/military scope, in the box, will be worth almost any price. Years ago an old guy I knew said, 'I have a lot of stuff but it doesn't eat anything'. He still has it and it isn't visible as part of an estate or tax listing.

THE REMINGTON-BUSHMASTER RIFLE TEAM:

I am a firing member of this team. We compete with rifles made by PAC [Precision Arms Center-an FGI/Remington Company]. The firm is a Joint Venture between Bushmaster/Remington and Iron Brigade Armory. Their mission is to build high quality, super accurate, custom rifles and conduct T&E and R&D for all the Freedom Group companies. MGySgt Ken Roxburgh USMC RET is the Team Captain and Head Coach. His experience with over 30+ years of marksmanship training is a huge factor in having a successful team. We have very nice Service Rifles [AR-15 Match rifles] and superb Long Range Rifles[Remington M40X receivers]. The Team just finished a 1000 yard Match at Quantico, Va during the Virginia Regional's and posted a 792-44X [out of 800] score placing right behind the US Army Marksmanship Unit [AMU] from FT Benning, Ga. This is no small feat. Our Service Rifle Team regularly places in the top 3 teams competing which includes the USMC Rifle Team, the US Army reserve, the All Guard team and numerous State Teams-all worthy competitors. We will be at the Camp Perry, Ohio Training Site from 29 July-21 August 2009 hosting clinics, assisting AMU with Small Arms Firing School and conducting evening classes over on Commercial Row on 8-9 August. Also, there will be a marksmanship trainer-some sort of mechanical device, at the Bushmaster booth. Hope to

Time with IBA: I have been with IBA going on 3 years this September.

Previous Occupation: My family and I lived in Morrisville, NC and I worked at the State Employees Credit Union in Fuquay-Varina as a teller and was also going to school full time for Game Design.

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Please **Click Here** to submit any questions or concerns.

Thank You for your support!

see you if you are in the area.

The IBA Staff wishes our readers and customers a safe Summer and an early Fall. Have your Battle Sight Zero on your weapon at all times and your magazines loaded.

Regards,
Norm Chandler Sr
President-IBA

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