



IRON BRIGADE ARMORY LTD.

U.S. MILITARY AND LAW ENFORCEMENT EQUIPMENT

N.A. CHANDLER & SON
100 Radcliffe Circle
Jacksonville, N.C. 28546

Specializing in Long Range
Weapons Systems
(910) 455-3834
Fax (910) 346-1134

M700 REMINGTON ACCURACY TUNE UP **2006**

Basic Tune Up (For Remington M700P, LTR or Varmint Synthetic rifles with HS Precision stocks only)

(Short Action 1" Mount prices shown, Add \$20.00 for Long Action or 30MM rings)

Ship your personal or department rifle to IBA. All rifles are given a thorough inspection (LTI) by our competent staff of Armorers. Serious problems, like excessive headspace, will be brought to your attention before dollars are spent on the upgrade. Standard turnaround time is 3-4 weeks.

Work Performed

- Perform "LTI" Inspect Headspace, Bore Erosion and all Trigger Parts
- Chase all threads on the Receiver
- Recrown Muzzle with diameter of Bore for more consistent shots
- Polish Feed Ramp, fit Magazine Box
- Clear Aluminum Bedding Block to allow proper Receiver / Bedding contact
- Epoxy Sling Swivel Studs to prevent loosening
- Re-paint Barrel Channel to help eliminate Oils and Solvents from penetrating the Stock
- Disassemble, Clean and re-lubricate all trigger parts
- Set Trigger Pull to 3 ¾ lb's, Set Sear Engagement and Overtravel and re-seal screws
- Install HK 3/16 torque bolts. Torque set rifles provide shot to shot consistency
- Install IBA One Piece Target Mount (20MOA of Built in Elevation)
- Install/Re-install customer scope and boresight
- Test Fire and rezero for 100 yards
- Completely Clean and lube all moving parts

Retail
\$525.00

IBA Customer
\$425.00

(over)

Master Tune Up (Short Action prices shown, Add \$45.00 for Long Action)
Includes all features of the Basic Tune Up (Shown Below) plus installation of the Badger Ordnance Steel Trigger Guard and titanium barrel pad forward of the recoil lug. The Badger Ordnance trigger guard replaces the alloy sporter guard making the rifle more resistant to damage due to field combat/tactical conditions. Also assists in maintaining "Battle Sight Zero" as it anchors the receiver firmly in the bedding. The titanium barrel pad forward of the recoil lug positions the barreled action in the stock for consistent removal and re-installation without shifting the BZO. Note: Stock must be routed and bedding material (Titanium) applied.

Master Tune Up for Remington M700P, LTR or Varmint Synthetic rifles with HS Precision stocks or any McMillan stocked rifle. This does not include the actual build up required for a new McMillan stock. If you have any questions please email us at sales@ironbrigadearmory.com

Retail
\$1250.00

IBA Customer
\$1050.00

Recommended Shipping Instructions

- ❑ Make sure the rifle, optics, parts etc.... are padded and in a **hard case!** This is very important! If it is just a rifle in the original factory packaging it is okay to leave it in the original box. If optics are added, a hard case is preferred.
- ❑ If possible put the case or shipping container in an outer box, shell etc....
- ❑ Please include a packing slip or letter that tells who the package is from, a contact address along with a phone number and what work is to be performed.
- ❑ Make sure that you insure the package for whatever value you feel it is worth. This makes it possible to recover the cost of the damages or loss in the event that it does occur.
- ❑ We ship primarily UPS, Fed Ex or US Mail. UPS or Fed Ex is preferred.
- ❑ If you wish to be contacted when the package arrives please include that request along with an email address or phone number that you can be reached at.
- ❑ Our shipping address is:

**Iron Brigade Armory
100 Radcliffe Circle
Jacksonville, NC 28546**

- ❑ Please call 910-455-3834 or email us at sales@ironbrigadearmory.com if you have any other questions.
- ❑ We thank you for you business.