



IRON BRIGADE ARMORY LTD.
U.S. MILITARY AND LAW ENFORCEMENT EQUIPMENT

N.A. CHANDLER & SON
100 Radcliffe Circle
Jacksonville, N.C. 28546

Specializing in Long Range
Weapons Systems
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**IBA Tactical Standard/Super Grade
2010 Pricelist**

Tactical Standard Grade

The Iron Brigade Armory Tactical Standard Grade is a combination of the Tactical Precision Rifle and the Chandler Sniper Rifle. We have integrated features used on the Chandler Sniper Rifle to enhance the overall performance. Consistency, accuracy and durability are the major concerns. By using the HS Precision Stock and modifying the bedding block we are able to offer a very accurate rifle at an affordable price. The Varmint Spec Hart Barrel is available in either 20 or 26 inches. A barrel pad is installed to allow disassembly and still maintain zero once it is reassembled. With the one piece scope mount including a heavy duty recoil lip, this rifle is guaranteed to maintain zero and accuracy in all conditions. The IBA Manowar finish is completely corrosion proof eliminating rust 100%. This finish is available in Black or OD Green.

Standard Grade Features Include:

Action:

- Remington 700 Scope Mount holes drilled and tapped to 8-40, performed on a mill for true alignment
- Bolt face and action squared and trued
- Follower and magazine box modified for reliability and ability to hold five rounds

-Trigger:

- Standard Remington 700 trigger rebuilt and tuned for optimum performance
- Set sear engagement and over-travel
- Pull weight adjusted to 3-3/4 lbs.
- Adjustment screws sealed to prevent loosening under routine use and recoil

-Barrel:

- Hart stainless steel 416R 20 or 26-inch PSS taper with 1:12 twist (.308)
- Improved recoil lug for enhanced bedding capabilities resulting in stability
- USMC style muzzle crown for protection of muzzle

Stock:

- Bell and Carlson BCS1000 Stock with aluminum bedding block.
- Titanium barrel pad installed forward of the recoil lug
- Skimmed with Marine Tex for long lasting and durable performance
- Aluminum bedding block modified for optimum support allowing premium accuracy
- Two swivel studs front, one rear, epoxied to eliminate loosening

Leupold Tactical Scope

- MK4 4.5-14x40 Precision Rifle Side Focus w/ 30MM Tube
- Mildot Reticle Standard
- Target knobs with ¼-minute click adjustments
- U.S. manufactured, Lifetime warranty
- Butler Creek flip-up scope covers

Scope Mount:

- IBA One Piece scope mount with unitized construction makes this the most rugged and robust scope mount available
- Maintains zero in the worst field conditions
- Guaranteed Recoil lip eliminates movement between mount and receiver
- Uses all four receiver mounting holes to 8-40 spec
- Engraved with Chandler Tactical Number and Serial Number

Finish:

- All metal parts are finished with our proprietary polymer-resin based Manowar finish
- Finish available in Black or OD Green

Accessory equipment:

- TAC-300 and TAC-600 include:
 - Turner Leather Sling - Black leather sling
 - Dewey Cleaning Gear for proper maintenance
 - 44" Cleaning Rod with patch loop and adapter
 - Dewey Bore Guide
 - Harris Bipod - "BR" bench rest model (Swivel models available)
 - Hardigg Storm Case - OD Green or Black
 - IBA Maintenance Book - For organized, accurate recording of rifle maintenance data

- No collateral equipment is provided on TAC-100, 200, 400, 500

Delivery and Accuracy:

- All Tactical Standard Grade rifles come assembled, test fired and zeroed at 100 yards. Given correct maintenance, ammunition and shooter's skill, these rifles will delivery consistent SUB-MOA groups out to 600 yards.

Warranty:

- Chandler Sniper Rifles are warranted for life with the following exceptions:
- Damages caused by line of duty or neglect
- Weapons/parts found unserviceable due to extended service life (i.e., barrels, finish, bedding, etc.)
- Considering the above exceptions, Iron Brigade Armory will repair all original weapons at current actual cost. Unauthorized work performed on IBA Rifles may void the warranty.

Administrative Notes:

- 6+ months delivery schedule · \$1000.00 deposit required at time of order
- Weapon system deposits can be made by any certified funds, including Credit Card.
- Full payments and remaining balances after deposit MUST be made by Cashier's Check, Personal Check [subject to hold] or Money Order. No exceptions.
- FFL required for out of state shipment
- NC State tax (7%) for in-state sales SSN and state driver's license number required with order
- Shipping/Insurance and Export fees additional
- No prices are locked in (This insures that you receive the current spec)

Ordering Information:

Tactical Standard Grade Pricing:

TAC-100	Tactical Standard Grade (Rifle Only)	\$2295.00
TAC-200	Tactical Standard Grade (With optics) Includes Leupold PR 4.5-14x40 Mildot	\$3195.00
TAC-300	Tactical Standard Grade (Complete) Includes Hardigg Storm Case and all accessories	\$3595.00

Tactical Super Grade Specs:

The Iron Brigade Armory Tactical Super Grade includes all of the above specs as well as the below upgrades.

Trigger Guard:

- IBA Tactical Trigger Guard, allows quick and efficient opening of the floorplate to release a loaded magazine box
- Positive latch eliminates accidental opening of floorplate
- All steel construction
- Trigger guard bolts fit flush with trigger guard

Barrel:

- Hart stainless steel 416R 20 or 26-inch heavy barrel (As used on the Chandler Sniper Super Grade) with 1:12 twist (.308)
- Improved recoil lug for enhanced bedding capabilities resulting in greater stability
- USMC style muzzle crown for protection of muzzle

Delivery and Accuracy:

- All Tactical Super Grade rifles come assembled, test fired and zeroed at 100 yards. Given correct maintenance, ammunition and shooter's skill, these rifles will delivery consistent SUB-MOA groups out to 1000 yards.

Tactical Super Grade Pricing:

TAC-400	Tactical Super Grade (Rifle Only)	\$2850.00
TAC-500	Tactical Super Grade (With optics) Includes Leupold MK4 PR 4.5-14x40 Mildot	\$3750.00
TAC-600	Tactical Super Grade (Complete) Includes Hardigg Storm Case and all accessories	\$4150.00

Options for Tactical Standard or Super Grade:

Option BTP-UNS	Installation of UNS Mount Includes UNS (Universal Night Sight) Mount, \$250.00 value.	\$350.00
Option BTP-MK4	Upgrade to MK4 Turrets Installation of MK4 style turrets vs. Vari-X III style turrets w/ cap.	\$150.00

Option TAC-PIC	Nightforce Steel Picatinny Rail W/ Nightforce Steel or UL Scope Rings	\$150.00
Option TAC-SIM	Simrad Mounting Assembly with Rings Must be ordered with option BTP-004 (Picatinny Rail Package). This option includes a set of matched and numbered rings. The rings are a full 1" wide in order to mount the Simrad adapter. This is the strongest setup on the market for the Simrad unit.	\$285.00
Option TAC-52128	Leupold MK 4 M1 LR/T 3.5x10x40 Upgrade Upgrade to the Leupold MK 4 M1 LR/T 3.5-10x40	\$200.00
Option TAC-53668	Leupold MK 4 M1 LR/T Illuminated 3.5x10x40 Upgrade to the Leupold MK 4 M1 LR/T Illuminated 3.5-10x40	\$350.00
Option TAC-54560	Leupold MK 4 M1 LR/T 4.5-14x50 Upgrade Upgrade to the Leupold MK 4 M1 LR/T 4.5-14x50	\$275.00
Option TAC-56070	Leupold MK 4 M1 LR/T Illuminated 4.5-14x50 Upgrade to the Leupold MK 4 M1 LR/T Illuminated 4.5-14x50	\$450.00
Option TAC-3515	Nightforce 3.5-15x50mm Illuminated Mildot Upgrade to the Nightforce 3.5-15x50 NXS Illuminated Mildot reticle scope. Other Nightforce Reticle options available on request.	\$590.00
Option TAC-5520	Nightforce 5.5-22x50mm Illuminated Mildot Upgrade to the Nightforce 5.5-22x50 NXS Illuminated Mildot reticle scope. Other Nightforce Reticle options available on request.	\$710.00
Option TAC-PST25	HS Precision Tactical Vertical Stock Upgrade to the HS Precision Tactical/Vertical Stock	\$375.00
Option TAC-HMB	Muzzlebreak-Hart A Hart muzzle break to reduce recoil. Eliminates the heavy recoil of magnum calibers. Also available with a protective cap for removal of the muzzlebreak if desired (\$75.00 additional).	\$350.00
Option TAC-FLU	Fluted Barrel Must be performed at time of barreling	\$225.00
OPT-M40 SF THR	Thread barrel for Surefire Suppressor	\$275.00
OPT-MB762SSAL/RE	Muzzle Brake Adapter for 7.62/.308 SF FA762SS	\$150.00
OPT-CA762SSAL/RE	Flash Hider/Compensator for 7.62/.308 SF FA762SS	\$110.00
Option TAC-LAM	Long Action and Magnum Calibers Upgrade Fee for increased cost of receiver and parts	\$175.00
Option TAC-LEFT	Left Hand Action Upgrade Fee for increased cost of receiver & parts	\$275.00

OPT-KNOB Upgrade to an IBA Combat Bolt Handle.

We will install an IBA Combat Bolt Handle to your bolt. **\$125.00**

Option TAC-ARM Tool Kit - Chandler Sniper / TPR **\$225.00**
Case, Tool Kit, Craftsman
Kleinendorst Bolt Disassembly tool
Brush, Bore, .30 cal x 3
Seekonk Wrench, Torque, 3/8 drive, 68 in /lbs.
Wrench, T-Handle, Guard Bolts (T-30, 3/16, 5/32) please specify
Wrench, T-Handle, Recoil Pad, 5/32 As Req'd
Wrench, T-15, Scope Caps
Wrench, Turret Cap, (5/64, .049, .093, .108) please specify
Socket, 3/8 drive, Guard Bolt (5/32, 3/16, T-30) please specify
Socket, 3/8 drive, 1/2 head, Scope Rings, As Req'd
Brush, All Purpose, Dual Head
Lens Pen.

Option FIELDPAK **Storm Case FIELDPAK** **\$275.00**
Soft case insert.

Other options are available. Please call or email if you have questions.

Prices may be adjusted due to our upgrades/design change or product availability. You will be advised upon delivery of the situation. This helps to deliver a current spec rifle instead of an outdated version.

www.deathfromafar.com
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