



IRON BRIGADE ARMORY LTD.

U.S. MILITARY AND LAW ENFORCEMENT EQUIPMENT

N.A. CHANDLER & SON
100 Radcliffe Circle
Jacksonville, N.C. 28546

Specializing in Long Range
Weapons Systems
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Iron Brigade Armory Tactical Precision Rifle 2010 Pricelist

The Chandler IBA Tactical Precision Rifle is an ideal rifle for those individuals and agencies working within a limited budget but still wanting many of the quality features of a custom tactical rifle. Starting with a standard Remington PSS rifle in .308 caliber, the IBA Tactical Precision Rifle includes a high quality Leupold Tactical Scope, Iron Brigade Armory one-piece scope mount with the Tune Up Package (See Below), Harris Bipod, Turner Saddlery Leather Sling, Dewey Cleaning Equipment and the new Hardigg Storm Case. Features Include:

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|-------------------------------|---|
| Remington M700 PSS | <ul style="list-style-type: none">- 26 inch Remington PSS/Heavy/#5 Contour barrel with 1:12" twist- Remington Model 700 Short Action- HS Precision composite stock with aluminum bedding block |
| Leupold Tactical Scope | <ul style="list-style-type: none">- MK4 4.5-14x40 Precision Rifle Side Focus w/ 30MM Tube- P/N 56140- Target knobs with ¼-minute click adjustments- Duplex Reticle- U.S. manufactured, Lifetime warranty- Butler Creek flip-up scope covers |
| Scope Mount | <ul style="list-style-type: none">- Unitized all steel construction; the most rugged scope mount available- Scope rings industrial furnace brazed to one-piece base- Maintains zero even in the worst field conditions- Uses all four receiver mounting holes (6-48) for stability- 20 MOA built in to base for enhanced long range scope adjustments |
| Turner Leather Sling | <ul style="list-style-type: none">- Black leather sling (AWS available at additional price) |
| Dewey Cleaning Gear | <ul style="list-style-type: none">- 44" Cleaning Rod and Bore Guide for proper maintenance |
| Harris Bipod | <ul style="list-style-type: none">- "BR" bench rest model (Swivel models available) |
| Hardigg Storm Case | <ul style="list-style-type: none">- IM3300 Hard Case in OD Green or Black |
| IBA Maintenance Book | <ul style="list-style-type: none">- For organized, accurate recording of rifle maintenance data |

IBA rifle integration package:

- Install hex-head torque bolts (3/16 head / 1/4-28 thread) on trigger guard, clear bolt handle slot in stock, clear barrel channel to ensure free floating
- Epoxy sling swivel studs to eliminate movement or extraction
- Rebuild trigger, set sear engagement and overtravel, set to 3-3/4 lb. pull
- Re-crown muzzle to ensure symmetry
- Check headspace (We guarantee the headspace to be between 1.630 and 1.632)
- Smooth the camming/re-cocking action of bolt
- Install scope mount, lap rings and install scope
- Zero rifle for 100 yards with Black Hills Match ammo
- Completely clean and ship

TPR-100 IBA Tactical Precision Rifle (Complete Package) \$2595.00

Administrative Notes

- **8 week delivery schedule plus or minus (Spec's will determine)**
- **\$500.00 non-refundable deposit required at time of order**
- **Weapon system deposits can be made by any certified funds, including Credit Card.**
- **Full payments and remaining balances after deposit MUST be made by Cashier's Check, Personal Check [subject to hold] or Money Order. No exceptions.**
- **FFL required for out of state shipment · NC State tax (7%) for in-state sales**
- **SSN and state driver's license number required with order**
- **Shipping/Insurance and Export fees additional**
- **No prices are locked in (This insures that you receive the current spec)**

To further enhance the Chandler IBA Tactical Precision Rifle:

OPTION – LTR \$250.00

Upgrade your complete weapon system to a Remington M700 LTR .308 Cal. Standard 20" bbl.

Option BTP-MT Upgrade to Montana Rifle Barrel \$375.00

Replace the factory PSS barrel with a custom hand lapped Chrome Moly rifle barrel made to exact PSS dimensions for IBA. Includes installation and chambering by IBA Armorer's and is available at 20" or 26" OAL for the same price. A \$635.00 value if done to existing rifles.

Option BTP-UNS Installation of UNS Mount \$500.00

Includes UNS (Universal Night Sight) Mount and Installation

Option BTP-MK4 Upgrade to MK4 Turrets \$150.00

Installation of MK4 style turrets vs. Vari-X III style turrets w/ cap.

Option BTP-MD Mil-Dot Reticle Upgrade \$150.00

Replace the standard Leupold Duplex Reticle with a 3/4 Mildot Reticle

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|---|---|-----------------|
| Option BTP-52128 | Leupold MK 4 M1 LR/T 3.5-10x40 Upgrade | \$300.00 |
| Upgrade to the Leupold MK 4 M1 LR/T 3.5-10x40 Mildot Reticle | | |
| Option BTP-53668 | Leupold MK 4 M1 LR/T Illuminated 3.5-10x40 | \$450.00 |
| Upgrade to the Leupold MK 4 M1 LR/T Illuminated Mildot 3.5-10x40 | | |
| Option BTP-54560 | Leupold MK 4 M1 LR/T 4.5-14x50 Upgrade | \$375.00 |
| Upgrade to the Leupold MK 4 M1 LR/T 4.5-14x50 Mildot Reticle | | |
| Option BTP-56070 | Leupold MK 4 M1 LR/T Illuminated 4.5-14x50 | \$550.00 |
| Upgrade to the Leupold MK 4 M1 LR/T Illuminated Mildot 4.5-14x50 | | |
| Option BTP-3515 | Nightforce 3.5-15x50mm Illuminated Mildot | \$590.00 |
| Upgrade to the Nightforce 3.5-15x50 NXS Illuminated Mildot reticle scope. Other Nightforce Reticle options available on request. | | |
| Option BTP-5520 | Nightforce 5.5-22x50mm Illuminated Mildot | \$710.00 |
| Upgrade to the Nightforce 5.5-22x50 NXS Illuminated Mildot reticle scope. | | |
| Option BTP-PST25 | HS Precision Tactical Vertical Stock | \$375.00 |
| Upgrade to the HS Precision Tactical/Vertical Stock | | |
| Option BTP-TG | Tactical Steel Trigger Guard | \$625.00 |
| Replace the standard Remington alloy trigger guard assembly with an all-steel IBA Tactical trigger guard assembly. Use of this steel trigger guard better anchors the receiver to the bedding block so the rifle will hold zero. Includes routing of stock to accommodate the larger steel trigger guard and welding the magazine box to the receiver. The trigger guard is then bedded with Titanium Devcon and Marine Tex. | | |
| Option BTP-PIC | Picatinny Rail Scope Mount Upgrade | \$150.00 |
| The most versatile scope mounting system for the Remington M700. A strong, robust Picatinny-style rail that is compatible with a wide variety of optics, including ANPVS-4 night vision scopes as well as standard daytime optics. Utilizes all four receiver-mounting holes. The rail is approximately five inches long and has 20 MOA built in to enhance long range shooting capability. An advanced slot pattern provides many options for positioning the scope in order to receive perfect eye relief. Requires appropriate rings, which can be torqued in place. Badger Ordnance, Nightforce and current issue Leupold MK4 rings are compatible. | | |
| Option BTP-CUT | Cut Factory barrel to 20" Overall length | \$125.00 |
| Includes cutting the barrel to 20" and re-crowning. Includes Parkerizing to prevent rust. Upgrade to the Manowar Finish for \$165.00. | | |
| Option BTP-MAN | IBA Manowar Finish Upgrade | \$200.00 |
| Includes coating all metal parts with the IBA Manowar finish. Prevents all types of corrosion, salt spray etc.... See www.ironbrigadearmory.com for further information. | | |
| OPT-KNOB Upgrade to an IBA Combat Bolt Handle. | | |
| | We will install an IBA Combat Bolt Handle to your bolt. | \$125.00 |
| OPT-Swivel Upgrade to a Swivel Bipod | | |
| | Specify BR-S, BRM-S, L-S or LM-S | \$20.00 |
| OPT-Swivel/LOC Upgrade to a Swivel Bipod with PodLoc Installed | | |
| | Specify BR-S, BRM-S, L-S, LM-S | \$45.00 |

Option TAC-ARM Tool Kit - Chandler Sniper / TPR **\$225.00**
Case, Tool Kit, Craftsman
Kleinendorst Bolt Disassembly tool
Brush, Bore, .30 cal x 3
Seekonk Wrench, Torque, 3/8 drive, 68 in /lbs.
Wrench, T-Handle, Guard Bolts (T-30, 3/16, 5/32) please specify
Wrench, T-Handle, Recoil Pad, 5/32 As Req'd
Wrench, T-15, Scope Caps
Wrench, Turret Cap, (5/64, .049, .093, .108) please specify
Socket, 3/8 drive, Guard Bolt (5/32, 3/16, T-30) please specify
Socket, 3/8 drive, 1/2 head, Scope Rings, As Req'd
Brush, All Purpose, Dual Head
Lens Pen.

Option BTP-LEFT Left Hand Option **\$275.00**
Includes all upgrades to enhance the rifle to a left-handed shooter.

Option FIELDPAK Storm Case FIELDPAK **\$275.00**
Soft case insert.

Note: We attempt to maintain Police Sniper Rifles on hand. Due to Remington production schedules, non-availability is a possibility. Rifles are built and delivered to Police Departments first.

www.ironbrigadearmory.com
www.deathfromafar.com