



IRON BRIGADE ARMORY LTD.
U.S. MILITARY AND LAW ENFORCEMENT EQUIPMENT

N.A. CHANDLER & SON
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Jacksonville, N.C. 28546

Specializing in Long Range
Weapons Systems
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Chandler Sniper M40 Long Range Precision Rifle 2010 Price List

For those desiring the ultimate in long range (1000 yard plus) accuracy and precision, with extreme requirements for strength and durability, the Chandler Sniper M40 Long Range Precision Rifle is in a class with very few peers. Many rifles can hold one minute of Angle (MOA) accuracy at 100, 200, or 300 yards. The Chandler Sniper Rifle has been designed with the purpose of achieving that level of performance at distances out to 1000 yards, day after day, week after week, even under the most miserable and demanding field conditions. It is a hardened field rifle that will hold zero through the worst of any situation.

The recognized standard of performance in long range military sniper rifles was the USMC M40A1. All other rifles strive to meet its level of performance and ruggedness. The Chandler Sniper is a custom rifle built to exceed the USMC specifications. All Chandler rifles are made by select USMC RTE armorers who realize that only by paying attention to the smallest detail will their products perform as required.

Starting with a Remington 700 Action, the Chandler Sniper Rifle also incorporates a McMillan stock, Hart barrel, high quality Leupold tactical scope with Mil-dot reticle, Iron Brigade Armory one-piece scope mount, Badger Ordnance M5 steel one-piece steel trigger guard, and all required accessories. The Chandler Sniper Rifle is chambered as a standard in .308 Winchester for the Sierra 168 or 175 grain Matchking bullet. These rounds are available through Black Hills and Remington Arms Co. Other calibers are available such as 300 Win-Mag, 30-06, .223/5.56 7x61 S&H, 6.5-.284, 7MM Rem Ultra Mag, .300 Rem Ultra Mag, .338 Rem Ultra Mag, .300 SAUM and .338 Lapua.

Features include:

-Action:

- Remington 700
- Clip slotted for stability and strength of scope mount
- Bolt face and action squared and trued
- Magazine box welded to receiver for durability
- Follower and magazine box modified for reliability and ability to hold five rounds
- Scope mount holes resized to 8x40 for stronger mounting

-Trigger:

- Standard Remington 700 trigger rebuilt and tuned for optimum performance
- Set sear engagement and overtravel
- Pull weight adjusted to 3¾ lbs.
- Adjustment screws sealed to prevent loosening under routine use and recoil

-Barrel:

- Hart stainless steel 416R, "Heavy" #7 Contour
 - 20-inch OR 26-inch tapered with 1:12 twist (.308 cal) recommended for use with 168 grain match ammunition
 - 18.5 – inch tapered with 1:10 twist (.308 cal suppressed) recommended for use with 175 grain match ammunition
 - 26 – inch tapered with 1:10 twist (.300 Win Mag) recommended for use with 190 grain bullets
 - 24 – inch tapered with 1:10 twist (.300 Win Mag suppressed) recommended for use with 190 grain bullets
 - 26 – inch tapered with 1:10 twist (.338 Lapua) Best results with 300 grain bullets but 250 gr. will work
- Improved recoil lug for enhanced bedding capabilities resulting in stability and durability.
- USMC style muzzle crown for protection of muzzle

-Stock:

- McMillan A1, A1C, A2, A3, A4, A5 or A6 style
- Made from high performance epoxy resin
- Extremely rugged titanium Devcon bedding with Marin-Tex skim bedding provides a perfect mating of barreled action and stock
- All non-bedded surfaces sealed with DuPont Centari acrylic enamel to prevent damage by oils, solvents and/or moisture
- Wichita unitized non-removable swivels
- Swivel stud in front for optional bipod use

-Trigger Guard:

- M4 Chandler Style one piece steel trigger guard and floor-plate
 - .338 Lapua comes standard with M5 Detachable Mag (5 round) Triggerguard.
- Provides rigid, distortion free foundation to lock barreled action in place
- Essential for long range accuracy and maintenance of zero
- Features positive floor-plate lock which will not "unintentionally" open
- Uses Torx head T-30 steel bolts and torqued to 65 in. lb. to ensure proper tension between the action and the bedding

-Scope:

- Leupold 3.5x10 MK4 LR/T Part # 52128 is standard
- Any Leupold Scope is optional, see upgrades or email for further info
- Nightforce scopes available, see upgrades
- M1 style has ¼ minute click adjustments
- M3 style has ½ minute click adjustments
- Mil-dot reticle is standard on all scopes
- Butler Creek flip-up scope covers are standard

-Scope Mount:

- Unitized construction makes this the most rugged and robust scope mount available
- Maintains zero in the worst field conditions
- Locks into receiver clip slot for extra stability and ruggedness
- Uses all four receiver mounting holes
- Includes four 8x40 Torx head mounting bolts
- Engraved with Chandler Sniper # and Serial #

-Finish:

--All metal parts are finished with our proprietary polymer-resin based Manowar Finish
This finish is available in Black, OD Green or Desert Tan and is salt water tested at 500 hours

Accessory equipment provided with each Chandler Sniper Rifle includes:

- Hardigg Storm Case OD Green or Black
- Turner National Match Leather Sling, embossed with “Chandler Sniper” in Black or Tan OR
- Turner AWS, embossed with ‘Chandler Sniper’ in OD, Black or Desert Tan
- Cleaning equipment from J. Dewey Co.
 - Nylon Coated Cleaning Rod w/ Patch Loop and Adapter
 - Bore guide
- Chandler log book – for maintaining accurate records of rounds fired and maintenance

Delivery and Accuracy

All Chandler Sniper M40 rifles come assembled, test fired and zeroed for 100 yards. Given correct maintenance, ammunition and shooter’s skill, these rifles will deliver consistent SUB-MOA groups out to 1000 yards. **Note:** Some calibers require handloaded ammunition for the best accuracy. While attempting to chamber all calibers for a factory load, handloads will always perform the best. The .308 and .223 are the only exceptions to this rule.

Warranty

Chandler Sniper Rifles are warranted for life with the following exceptions:

- Damages caused by line of duty or neglect
- Weapons/parts found unserviceable due to extended service life (i.e., barrels, finish, bedding, etc.)

Considering the above exceptions, Iron Brigade Armory will repair all original weapons at current actual cost. Unauthorized work performed on IBA Rifles may void the warranty.

Administrative Notes

- 12 month delivery schedule Plus or Minus (Spec's will determine)
- \$1500.00 non-refundable deposit required at time of order
- \$275 Change Fee – for changing an order once placed [applies to barrel twist, length, scope choice, etc.]
- Weapon system deposits can be made by any certified funds, including Credit Card.
- Full payments and remaining balances after deposit **MUST** be made by Cashier’s Check, Personal Check [subject to hold] or Money Order. No exceptions.
- FFL required for out of state shipment
- NC State tax (7%) for in-state sales
- SSN and state driver’s license number required with order
- Shipping/Insurance and Export fees additional
- No prices are locked in (This insures that you receive the current spec)

Ordering Information:

M40-001	Chandler Sniper M40A2 Super Grade Rifle Includes McMillan A1 Stock (USMC Camo) Leupold MK4 LR/T 3.5-10 X 40MM W/ Mildot All collateral equipment	\$5995.00
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Customer Provided Component Pricing	
Customer Provided Receiver*	\$5350.00
Customer Provided Scope*	\$5495.00
Customer Provided Receiver and Scope*	\$4850.00

*** Provided components must be serviceable. The scope must be acceptable, such as a Leupold or Nightforce Tactical Variant.**

M40-USM	Chandler Sniper Urban Model	\$6900.00
	McMillan A1C stock with adjustable cheekpiece	
	Leupold M1 LR 3.5x10x40mm W/Mildot	
	Fluted Barrel (20")	
	Threaded for Surefire Adapter/Muzzle Brake [included/installed]	
	Black or OD Green Manowar Finish	
	All collateral equipment	

To further enhance the Chandler Sniper M40 Family of Sniper Rifles, a number of options and accessories are offered:

Option M40-US	McMillan Urban Sniper Stock (TMP)	\$235.00
	The new A1 with a built in adjustable cheekpiece.	
	Upgrade to adjustable spacer pad system for \$65.00.	
Option M40-A2	McMillan A2 Stock	\$175.00
	Replace the standard A1 stock with the A2 stock	
Option M40-A3	McMillan A3 Stock	\$225.00
	Replace the standard A1 stock with the adjustable length of pull and adjustable cheek piece.	
Option M40-A4	McMillan A4 Stock	\$375.00
	Replace the standard A1 stock with the A4 version.	
Option M40-A5	McMillan A5 Stock	\$375.00
	Replace the standard A1 stock with the A5 version.	
Option M40-A6	McMillan A6 Stock	\$175.00
	The A6 stock has a wider forend that will accept the ANPVS 22 Mount. The rear cheekpiece comb is ½" Higher than the standard A1 Stock. Includes spacer pad system w/ decelerator pad.	
Option M40-PIC	IBA Clip Slotted Picatinny Rail	\$200.00
	W/ Badger Ordnance or Nightforce Scope Rings (Compatible with night vision optics)	
Option BTP-53668	Leupold MK 4 M1 LR/T Illuminated 3.5x10x40	\$175.00
	Upgrade to the Leupold MK 4 M1 LR/T Illuminated 3.5-10x40	
	Tactical Milling Reticle (TMR) available for an additional \$50.00	

Option BTP-54560	Leupold MK 4 M1 LR/T 4.5-14x50 Upgrade Upgrade to the Leupold MK 4 M1 LR/T 4.5-14x50 Tactical Milling Reticle (TMR) available for an additional \$50.00	\$100.00
Option BTP-56070	Leupold MK 4 M1 LR/T Illuminated 4.5-14x50mm Upgrade to the Leupold MK 4 M1 LR/T Illuminated 4.5-14x50 Tactical Milling Reticle (TMR) available for an additional \$50.00	\$250.00
Option BTP-3515	Nightforce 3.5-15x50mm Illuminated Mildot Upgrade to the Nightforce 3.5-15x50 NXS Illuminated Mildot reticle scope. Other Nightforce Reticle options available on request.	\$450.00
Option BTP-3515 ZS Add ZERO-STOP Feature to above Scope		\$200.00
Option BTP-5520	Nightforce 5.5-22x50mm Illuminated Mildot Upgrade to the Nightforce 5.5-22x50 NXS Illuminated Mildot reticle scope. Other Nightforce Reticle options available on request.	\$570.00
Option BTP-5520 ZS Add ZERO-STOP Feature to above Scope		\$200.00
Option M40-FLU	Fluted Barrel Must be performed at time of barreling	\$225.00
OPT-M40 SF THR	Thread barrel for Surefire Suppressor	\$275.00
OPT-MB762SSAL/RE	Muzzle Brake Adapter for 7.62/.308 SF FA762SS	\$150.00
OPT-CA762SSAL/RE	Flash Hider/Compensator for 7.62/.308 SF FA762SS	\$110.00
OPT-MB338SS03	Muzzle Brake Adapter for 8.6mm/.338 SF FA338SS	\$195.00
OPT-MB556AR	Muzzle Brake Adapter for 5.56/.223 SF FA556AR	\$140.00
OPT-MB556K	Muzzle Brake Adapter for 5.56/.223 SF FA556K	\$140.00
Option M40-LA Long Action Calibers [.270 Win., .30-06]	Upgrade Fee for increased cost of receiver and parts	\$175.00
Option M40-MAG Magnum Calibers [300 WinMag, 300 Weatherby]	Upgrade Fee for increased cost of receiver and parts	\$300.00
Option M40-LAP .338 Lapua Upgrade	Mandatory Upgrade for .338 Lapua builds Includes Upgraded Receiver, Bolt, Extractor M5 Detachable Magazine Trigger Guard and 1 – 5 Rd. Magazine Surefire Adapter/Muzzle Brake, installed	\$1025.00
Option M40-LEFT	Left Hand Action Upgrade Fee for increased cost of receiver & parts	\$225.00
OPT-M5	Upgrade to a Badger M5 Detachable Magazine Trigger Guard, comes with 1 – 5 Rd. Magazine [Additional 5 Round and 10 Round Magazines sold separately] o SA .308	\$300.00

○ LA .300 Win Mag		\$300.00
OPT-KNOB	Upgrade to an IBA Combat Bolt Handle. We will install an IBA Combat Bolt Handle to your bolt.	\$125.00
OPT-BR	Add a Harris BR Bipod, Non-Swivel	\$75.00
OPT-BRM	Add a Harris BRM Bipod, Non-Swivel	\$75.00
OPT-L	Add a Harris L Bipod, Non-Swivel	\$75.00
OPT-LM	Add a Harris LM Bipod, Non-Swivel	\$75.00
OPT-BRS	Add a Harris BR-Swivel Bipod	\$97.00
OPT-BRS-LOC	BR-S with PodLoc	\$122.00
OPT-BRMS	Purchase a Harris BRM-Swivel Bipod	\$97.00
OPT-BRMS-LOC	BRM-S with PodLoc	\$122.00
OPT-LS	Add a Harris L-Swivel Bipod	\$97.00
OPT-LMS-LOC	LM-S with PodLoc	\$122.00

**Other options are available. Please call or email if you have questions,
info@ironbrigadearmory.com**

Prices may be adjusted due to our upgrades/design change or product availability. You will be advised upon delivery of the situation. This helps to deliver a current spec rifle instead of an outdated version.