

# Iron Brigade Armory Ltd.

## U.S. Military and Law Enforcement Equipment

[www.ironbrigadearmory.com](http://www.ironbrigadearmory.com)

100.Radcliffe.Circle  
Jacksonville.NC.28546

phone 910.455.3834  
fax 910.346.1134

### M700 REMINGTON ACCURACY TUNE UP

September 2009

#### **BASIC Accuracy Tune Up**

- Ship your personal or department rifle to IBA [please refer to our shipping protocol]
- Basic Tune Up for all Remington M700's with an aluminum bedding block [PSS, LTR or Varmint Synthetic rifles, etc.] Stocks with bedding blocks may include HS Precision or Bell & Carlson [BCS 1000] type stocks, etc.
- Short Action 1" Mount prices shown - Add \$20.00 for Long Action or 30MM rings
- All rifles are given a thorough inspection (LTI) by our competent staff of Armorers. Serious problems, like excessive headspace, will be brought to your attention before dollars are spent on the upgrade.
- If the weapon is returned at this point [without proceeding with work], the minimum charge will be \$75- for the LTI plus return shipping charges
- Standard turnaround time is 3-4 weeks.

#### **Work Performed:**

- Perform "LTI" Inspect Headspace, Bore Erosion and all Trigger Parts
- Chase all threads on the Receiver
- Recrown Muzzle with diameter of Bore for more consistent shots
- Polish Feed Ramp, fit Magazine Box
- Clear Aluminum Bedding Block to allow proper Receiver / Bedding contact
- Epoxy Sling Swivel Studs to prevent loosening
- Re-paint Barrel Channel to help eliminate Oils and Solvents from penetrating the Stock
- Disassemble, Clean and re-lubricate all trigger parts
- Set Trigger Pull to 3 3/4 lb's, Set Sear Engagement and Overtravel and re-seal screws
- Install HK 3/16 torque bolts. Torque set rifles provide shot to shot consistency
- Install IBA One Piece Target Mount (20MOA of Built in Elevation)
- Install/Re-install customer scope and boresight
- Test Fire and rezero for 100 yards
- Completely Clean and lube all moving parts

**Pricing:**      **Basic Tune Up**      **\$425**      **plus Shipping \$40-\$60**

## **MASTER Accuracy Tune Up**

- Master Tune Up for Remington M700's [PSS, LTR or Varmint Synthetic Rifles with HS Precision, Bell & Carlson Type Stocks ONLY].
- All McMillan stocked rifles are quoted individually after the weapon has arrived and been inspected. If you have any questions please [email](#) us.
- Short Action 1" Mount prices shown - Add \$20.00 for Long Action or 30MM rings

### **Work Performed:**

- Perform "LTI" Inspect Headspace, Bore Erosion and all Trigger Parts
- Chase all threads on the Receiver
- Recrown Muzzle with diameter of Bore for more consistent shots
- Polish Feed Ramp, fit Magazine Box
- Clear Aluminum Bedding Block to allow proper Receiver / Bedding contact
- Epoxy Sling Swivel Studs to prevent loosening
- Re-paint Barrel Channel to help eliminate Oils and Solvents from penetrating the Stock
- Disassemble, Clean and re-lubricate all trigger parts
- Set Trigger Pull to 3 3/4 lb's, Set Sear Engagement and Overtravel and re-seal screws
- Install HK 3/16 torque bolts. Torque set rifles provide shot to shot consistency
- Install IBA One Piece Target Mount (20MOA of Built in Elevation)
- Install/Re-install customer scope and boresight
- Test Fire and rezero for 100 yards
- Completely Clean and lube all moving parts
- Includes all features of the Basic Tune Up (Shown above) plus:
  - Installation of the IBA Tactical Steel Trigger Guard and titanium barrel pad forward of the recoil lug.
  - The Tactical trigger guard replaces the alloy sporter guard making the rifle more resistant to damage due to field combat/tactical conditions. It also assists in maintaining "Battle Sight Zero" [BZO] as it anchors the receiver firmly in the bedding.
  - The titanium barrel pad positions the barreled action in the stock for consistent removal and re-installation without shifting the BZO.
  - Note: Stock must be routed and bedding material (Titanium Devcon ) applied. The entire weapon is re- parkerized in dark gray for added durability.

**Pricing:      Master Tune Up      \$1050 plus Shipping \$40-\$60**

Iron Brigade Armory  
100 Radcliffe Circle  
Jacksonville NC 28546  
910.455.3834 phone  
910.346.1134 fax  
[info@ironbrigadearmory.com](mailto:info@ironbrigadearmory.com)

